



## Thermal Transfer Ribbon Technical Data Sheet

# SK42424 Classic Near Edge Resin

## Product Description

SK42424 is high performance of near edge ribbon for the flexible packaging industry! This high performance ribbon provides excellent printing quality, high scratch and smudge resistance, and a good in abrasion resistance. SK42424 boasts print speed up to 26 IPS (660mm per second) making it extremely desirable for high-speed flexible packaging applications. SK42424 also outperforms the competition in adherence of the ink to a variety of substrates resulting in remarkable durability and amazing image density that creates crisp, black images. SK42424 is a viable solution to application for an assortment of flexible packaging applications including snack foods, beverages, produce, healthcare, parts packaging, and cosmetics.

## Recommended Applications



BEVERAGES



CONDIMENTS



COSMETICS

FLEXIBLE  
PACKAGING

HEALTHCARE

MEATS AND  
CHEESESMEDICAL  
DEVICESPARTS  
PACKAGING

PHARMACEUTICAL



PRODUCE



SNACK FOODS

## Recommended Substrates

Polypropylene, polyethylene, polyolefin, nylon, polyester films

## Performance Characteristics

- Extremely fast print speeds up to 26 IPS (660mm per second)
- Perfect for prime retail flexible packages
- Remarkable image density
- Unbeatable Edge Definition™ for dark, dense images and improved scan rates
- Anti-static for easy handling and extended printhead life
- DNP's specially formulated backcoating for printhead protection

*The information on this data sheet was obtained in DNP IMS America laboratories. Measured values may vary slightly when tested in a different environment. Information contained within this document is subject to change without notification.*

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#### Ribbon Properties

Description	Result	Test Method
Ink	Resin	
Color	Black	Visual
Polyester Film Thickness	4.0 microns	Micrometer
Ink Coating Weight	1.4 ± 0.40g/m <sup>2</sup>	-
Heat Resist Coating weight	0.06 ± 0.04g/m <sup>2</sup>	-
Ink Melting Point	80~90°C (176~194°F)	Differential Scanning Calorimeter

#### Durability of Printed Image

Label Stock: Polypropylene Film

Print Speed: 2 to 26 IPS

Description	Result	Test Method
Print Density	> 1.40	Optical Densitometer
Smudge Resistance	A*	Colorfastness Tester - 100 Cycles @ 500 Grams with Cotton Cloth
Scratch Resistance	A*	Colorfastness Tester - 50 Cycles @ 200 Grams with Stainless Steel Pointed Tip

\*American National Standard Institute (ANSI) Grade Levels A, B, C, D, and F, where A is excellent, B is above average, C is average, D is below average, and F is poor.

#### Conversion Chart

Millimeters (mm) to Inches = mm ÷ 25.4	Inches to Millimeters (mm) = Inches ÷ 0.03937
Meters (m) to Feet (ft) = m ÷ 0.3048	Feet (ft) to Meters (m) = Feet ÷ 3.2808
C° to F° = (1.8 X C°) + 32 = F°	F° to C° = (F° ÷ 1.8) - 17.77
Thousand square inches (MSI) to m <sup>2</sup> = MSI X 0.645	MSI = m <sup>2</sup> ÷ 0.645

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